MIXING FUNCTION, SERIES GRXX00





GRF111 GRF121

PRODUCT DESCRIPTION

The mixing groups are used for the temperature control, mixing function, in heating systems. This means that the heating water prepared in the heating source is mixed down to the desired set temperature, which is then delivered to the heating receiver, e.g. underfloor heating. The units GRxx00 are equipped with rotating mixing valves and actuators. The temperature control, mixing function, is performed based on a signal from an external controller. The mixed temperature is then a result of the controller parameters setting. For example, if the external controller is a weather compensated controller, the mixed temperature will be calculated based on the controller's heating curve settings. The groups are used in systems with controllers, and it depends on the controller type and functions which level of comfort that will be delivered.

Products are equipped with two shut-off valves with colour coded thermometers, a check valve placed on the return line from the heating circuit and an insulation shell. All circulation units are equipped with 3-way rotary mixing valves with progressive characteristic for smooth and precise temperature control.

When designing the circulation unit product line ESBE focused on performance, design, user friendly usage and environment. This applies to everything from manufacturing, materials to packaging.

KEY BENEFITS

- High class insulation of hydronic parts
- Compact design
- Pre tested and ready to use
- Ready for 180mm pumps applies to GRF100
- Adjustable insulation shell applies to GRF100
- Symmetric design for left/right pump placement applies to GRA200 and GRF100
- Designed to last and perform
- High-end product finish

VERSIONS

ESBE mixing function circulation units are available in three different version; standard design with and without pump, and a compact design for areas with limited space. The compact version can be delivered with and without insulation shell and actuator.

SERIES GRA200

The ESBE series GRA200 is a circulation unit equipped with a pump and a 3-way rotary mixing valve with progressive characteristic. The series comes in two sizes, DN25 and DN32 with the possibility of pump choice, Wilo or Grundfos.

The pumps can be set to constant speed, variable pressure or constant pressure. The Grundfos pumps come with AutoADAPT feature which adjust the available pump pressure and the flow to the current system requirements.

The circulation units comes with two different versions of actuator; GRA210 with assembled 3-point 230V AC actuator series ARA661, and GRA230 with assembled proportional 24V AC/DC actuator series ARA639. The Series GRA200 has an ESBE QuickFIT interface between actuator and valve that allows for assembly or disassembly of the actuator from the valve without any tools.

The compact design of the unit has been thought through and focus put on components such as pump resulted in high performance of the circulation unit.

SERIES GRA300

The ESBE series GRA300 is a compact but powerful circulation unit design for applications where space matters, however there is no room for compromises. The GRA300 is a DN20 circulation unit with performance equals the corresponding DN25 groups. This could be possible by adjusting the pump curves and consider the pressure losses in the group. By putting focus on performance, we achived the smallest circulation unit with unique pump curves which are covering low and high demands.

The GRA310 is equipped with a Wilo pump which can be set to variable or constant pressure, and iPWM1/2. It is also equipped with 3-way rotary mixing valve with progressive characteristic and an assembled 3-point 230V AC actuator series ARA661. Series GRA310 also has an ESBE QuickFIT interface between actuator and valve that allows for assembly or disassembly of the actuator from the valve without any tools.

The GRA390 is equipped with a Wilo PARA 15/6 which can be set to constant speed, variable pressure or constant pressure. It has a 3-way rotary mixing valve with progressive characteristic and come with a knob for manual adjustments, but can be equipped with your preferred actuator or controller. The GRA390 is the only version that isn't equipped with insulation shell.

SERIES GRF100

The ESBE series GRF100 is a circulation unit with mixing function, available in size DN25, designed to be used with almost any 180mm pump available on the market. The circulation unit is equipped with an insulation shell which can be adjusted according to pump design, even if the pump is delivered with its own insulation.

ESBE have put a lot of effort to make the adjustment process easy and clear, and to make the result of product adjustment like factory assembly.

The series GRF100 are equipped with a 3-way rotary mixing valve with progressive characteristic. It comes in two versions; GRF111 which can be equipped with your prefered actuator or



CIRCULATION UNIT MIXING FUNCTION,

SERIES GRXX00

controller, and GRF121 which comes with assembled 3-point 230V AC actuator series ARA661.

SERVICE AND MAINTENANCE

The circulation unit does not require any specific maintenance under normal conditions.

RELATED ACCESSORIES

ESBE Actuator

When an actuator is preferred ESBE recommend two different variants; ARA661 3-point 230V AC or a ARA639 prop. 24V AC/ DC. Equipped with an actuator the units adjust the heating water temperature to required temperature for the heating circuit based on a signal from an external controller. The mixed temperature is a result of the controller parameters setting. For example, if the external controller is a weather/ outdoor temperature compensated controller, the mixed temperature will be calculated based on the controller's heating curve settings. See separate data sheet for further detailed information.

Art. No.	
12520100	ARA639 Prop./Multi 24VAC 15-120s 6Nm
12101300	ARA661 3-point SPDT 230VAC 120s 6Nm

ESBE Controller

When a controller is preferred, ESBE recommend four different variants: CRA211, CRB211, CRC211 and CRD221.

Equipped with a controller the units itself adjust the heating water temperature to the required temperature for the heating circuit based on the heating curve or measured indoor/outdoor temperature, depending on the choice of ESBE controller. See separate data sheet for further detailed information.

AII. NO.	
12721100	CRA211 Const. temperature Controller 5-95°C
12663100	CRB211 Indoor Controller
12821100	CRC211 Outdoor Controller
12684200	CRD221 Indoor/Outdoor Controller

ESBE Manifold

Manifolds for Series GRF100 and GRA200. See separate data sheet for further detailed information.

Manifolds for 1, 2, or 3 circulation units with integrated hydraulic separation.

Art. No.	
66001100	_ GMA411- for 1 unit
66001600	GMA521 - for 2 units
66001700	GMA531 - for 3 units

Manifold for 2, 3, 4 or 5 circulation units without integrated hydraulic separation function.

GMA421- for 2 units
GMA431 - for 3 units
GMA441 - for 4 units
GMA451 - for 5 units

Manifold for Series GRA300 without integrated hydraulic separation function. See separate data sheet for further detailed information. Art. No.

66000500	GMA321- for 2 unit	ts
66000600	GMA331 - for 3 unit	is

ESBE Manifold Box

Art No

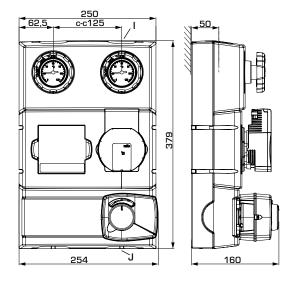
Manifold Box for Series GRA300 with option of hydraulic separation easily set with a screw. See separate data sheet for further detailed information.

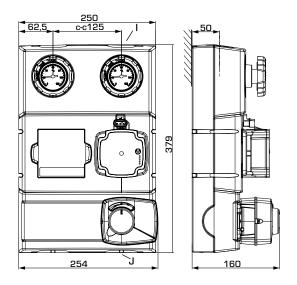
1111.110.	
66000700	 GMB631 for 2 or 3 unit



MIXING FUNCTION, SERIES GRXX00

PRODUCT ASSORTMENT





GRA211, GRA231

GRA212, GRA232

SERIES GRA210

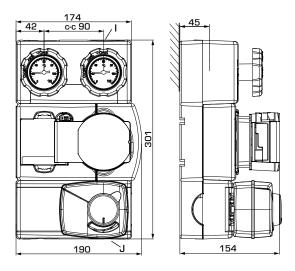
Art. No.	Reference	DN	Pump	Conne I	ctions J	Weight [kg]	Note	Replaces
61042100	GD 4 G 4 4	25	Wilo PARA 25/6	G 1"	G 1½"	5,8		61040100
61042200	GRA211	32	Wilo PARA 25/8	G 11/4"	G 1½"	6,2	230V, 3 point	61040400
61042300	CDA040	25	Grundfos UPM3 AUTO 25-50	G 1"	G 1½"	5,9	control signal	61040500
61042400	GRA212 32		Grundfos UPM3 AUTO25-70	G 11/4"	G 1½"	6,1		61040600

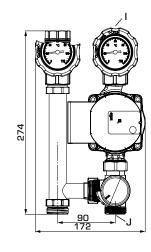
SERIES GRA230

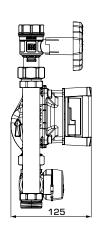
Art. No.	Reference	DN	Pump	Conne	ctions	Weight	Note	Replaces
AI 6. 140.	TIGICI CITCC		rump	1	J	[kg]	14000	Поріасса
61042500	GRA231	25	Wilo PARA 25/6	G 1"	G 1½"	5,8		61043200
61042600	GRAZ31	32	Wilo PARA 25/8	G 11⁄4"	G 1½"	6,2	24V, Proportional	61043300
61042700	GRA232	25	Grundfos UPM3 AUTO 25-50	G 1"	G 1½"	5,9	control signal	61043400
61042800	GRAZJZ	32	Grundfos UPM3 AUTO 25-70	G 11⁄4"	G 1½"	6,1		61043500



MIXING FUNCTION, SERIES GRXX00



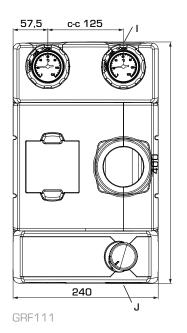




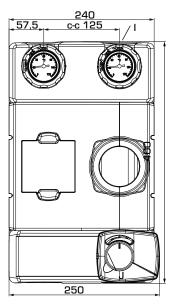
GRA311 GRA394

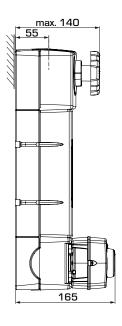
SERIES GRA300

Art. No.	Reference	DN	Pump	Conne I	ctions J	Weight [kg]	Note
61043600	GRA311	20	Wilo PARA STG 15/8	G 3⁄4"	C 411	4,5	Replaces 61043100
61045800	GRA394	20	Wilo PARA 15/6	9⁄4"	G 1"	3,4	without actuator and insulation shell









GRF121

SERIES GRF100

Art. No.	Reference	DN	Conne I	ctions J	Weight [kg]	Note
61240100	GRF111	25	G 1"	G 1½"	3,4	
61241100	GRF121	25	G 1"	G 1½"	3,8	230V, 3 point control signal

CIRCULATION UNIT MIXING FUNCTION, SERIES GRXX00

i Visit esbe.eu for further detailed information. **TECHNICAL DATA**

The Circulation unit, in general			
Pressure class:	PN 10	Media:Heating wat	
Working pressure:	1,0 MPa (10 bar)		ater / Glycol mixtures, max. 50%.
Connections, Internal th	read (G), ISO 228/1	Water / glycol mixtures are affect	
External th	read (G), ISO 228/1	case of Applications where water	/ glycol mixtures are used, pump
Insulation:	EPP λ 0,036 W/mK	performance should be considere	ed.
EnEV2014			
Series GRA211			
Media temperature:		Actuator type:	ARA661
	min. +5°C	Control signal:	3-point
Ambient temperature:	max. +55°C	Power supply:	3-point 230 ± 10% V AC, 50 Hz
	min. 0°C	Power consumption:	5 VA 120s
Pump type, DN25:Wilo PARA		Running time 90°:	120s
DN32: Will PARA	25-130/8-75/SC	Enclosure rating:	IP41
DN32:Wilo PARA Power supply: 230 ± **	10% V AC 50/60 Hz	Protection class:	II
Power consumption – Wilo PARA 25/6:	3-43 W	Material, in contact with wate	
- Wilo PARA 25/8			Brass, Cast iron, Steel
Enclosure rating:	18 78 W	Sealing material:	PTFE, Aramid fibre, EPDM
Insulation class:			1 11 E, Al diffid fibite, El Bivi
Enclosure rating:	 ∕6· <0.20	Conformities and certificates	
- Wilo PARA 25/	/8· <0,23	LVD 2014/35/EU	SI 2016 No. 1101 SI 2016 No. 1091 (EU CA SI 2012 No. 3032 SI 2010 No. 2617
111.	M: :	EMU2014/30/EU	SI 2016 No. 1091
Valve type:	Mixing valve VRG432	R0H53 20 15/ 863/	SI 2012 NO. 3032
- Wilo PARA 25/ Valve type:	1UUkPa (1bar)		
Close off pressure:	200 kPa (2 bar)	PED 2014/68/EU, article 4.3 /	SI 2016 No. 1105 (UK)
Leakrate in % of flow*:	< 0,05%		
* Differential pressure 100kPa (1 bar)			
Series GRA212			
Media temperature:	max. +110°C	Actuator type:	ARA661
	min. +5°C	Control signal:	3-point
Ambient temperature:	max. +55°C	Power supply:	3-point 230 ± 10% V AC, 50 Hz
	min. 0°C	Power consumption:	5 VA
		Running time 90°:	120s
Pump type, DN25: Grundfos UPM	13 AUTO 25-50 130	Running time 90°:	120s
Pump type, DN25: Grundfos UPM	13 AUTO 25-50 130	Running time 90°: Enclosure rating:	120s IP41
Pump type, DN25: Grundfos UPM	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz	Running time 90°: Enclosure rating: Protection class:	120s IP41 II
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply: 230 ± ' Power consumption – Grundfos UPM3 AUTO	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W	Running time 90°: Enclosure rating: Protection class: Material, in contact with water	120s IP41 II
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply: 230 ± ' Power consumption – Grundfos UPM3 AUTO - Grundfos UPM3 AUTO	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W 25-70 2-52 W	Running time 90°: Enclosure rating: Protection class: Material, in contact with wate Components of:	
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply:230 ± ′ Power consumption – Grundfos UPM3 AUTO - Grundfos UPM3 AUTO Enclosure rating:	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W 25-70 2-52 W IP 44	Running time 90°:	
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply:230 ± ′ Power consumption – Grundfos UPM3 AUTO - Grundfos UPM3 AUTO Enclosure rating:	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W 25-70 2-52 W IP 44	Running time 90°: Enclosure rating: Protection class: Material, in contact with water Components of: Sealing material of: Conformities and certificates	
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply: 230 ± ' Power consumption – Grundfos UPM3 AUTO - Grundfos UPM3 AUTO Enclosure rating: Insulation class: EEI (Energy Efficiency Index):	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W 25-70 2-52 W IP 44 N/A <0,20	Running time 90°: Enclosure rating: Protection class: Material, in contact with water Components of: Sealing material of: Conformities and certificates	120s IP41 II
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply:230 ± ′ Power consumption – Grundfos UPM3 AUTO – Grundfos UPM3 AUTO Enclosure rating: Insulation class: EEI (Energy Efficiency Index): Valve type:	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W 25-70 2-52 W IP 44 N/A <0,20 Mixing valve VRG432	Running time 90°: Enclosure rating: Protection class: Material, in contact with water Components of: Sealing material of: Conformities and certificates	
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply:230 ± ′ Power consumption – Grundfos UPM3 AUTO – Grundfos UPM3 AUTO Enclosure rating: Insulation class: EEI (Energy Efficiency Index): Valve type:	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W 25-70 2-52 W IP 44 N/A <0,20 Mixing valve VRG432	Running time 90°: Enclosure rating: Protection class: Material, in contact with water Components of: Sealing material of: Conformities and certificates	
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply:230 ± ′ Power consumption – Grundfos UPM3 AUTO — Grundfos UPM3 AUTO Enclosure rating: Insulation class: EEI (Energy Efficiency Index): Valve type: Max. differential pressure drop: Close off pressure:	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W 25-70 2-52 W	Running time 90°: Enclosure rating: Protection class: Material, in contact with water Components of: Sealing material of: Conformities and certificates	
Pump type, DN25:Grundfos UPM DN32:Grundfos UPM Power supply: 230 ± ′ Power consumption – Grundfos UPM3 AUTO – Grundfos UPM3 AUTO Enclosure rating: Insulation class: EEI (Energy Efficiency Index): Valve type:	13 AUTO 25-50 130 13 AUTO 25-70 130 10% V AC, 50/60 Hz 25-50: 4-33 W 25-70 2-52 W	Running time 90°: Enclosure rating: Protection class: Material, in contact with water Components of: Sealing material of: Conformities and certificates	120s IP41



MIXING FUNCTION, SERIES GRXX00

TECHNICAL DATA j	i _]	Visit esbe.eu for further detailed information
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Series GRA231 Media temperature: max. +100°C	Actuator type: ARA63
min. +5°C	Control signal: proportions
min. +5°C Ambient temperature: max. +55°C	Feedback signal: 2_10
min. 0°C	Feedback signal:2-10 \ Power supply:24 ± 10% V AC/DC, 50/60 H
	Power consumption - Operation, AC:5 V
Pump type, DN25:Wilo PARA 25-130/6-43/SC	DC: 2,5 V
DN32:Wilo PARA 25-130/8-75/SC	DU 2,0 V
Power supply: 230 ± 10% V AC, 50/60 Hz	Power consumption - Dimensioning, AC:11 V
Power consumption - Wilo PARA 25/6: 3-43 W	DC:6 V
- Wilo PARA 25/810-75 W	Running time 90°:15/30/60/120
Enclosure rating:IP X4D	Enclosure rating: IP4
Enclosure rating:IP X4D nsulation class:F	Protection class:
EEI (Energy Efficiency Index) - Wilo PARA 25/6: <0,20	Material, in contact with water
- Wilo PARA 25/8: <0,21	Components: Brass, Cast iron, Ste
Valve type:Mixing valve VRG432	Components:Brass, Cast iron, Ste Sealing material:PTFE, Aramid fibre, EPDI
Max. differential pressure drop: 100kPa (1bar)	
Close off pressure: 200 kPa (2 bar)	Conformities and certificates
Leakrate in % of flow*: < 0,05%	END 2014/35/EU UK SI 2016 Nr. 1101 SI 2016 Nr. 1101 SI 2016 Nr. 1091 RoHS3 2015/863/EU SI 2012 Nr. 3032 SI 2010 Nr. 2617
the Billian and the second sec	EMC 2014/30/EU SI 2016 Nr. 1091
* Differential pressure 100kPa (1 bar)	Rohs3 2015/863/EU SI 2012 Nr. 3032
	ErP 2009/125/EU SI 2010 Nr. 2617
	PED 2014/68/EU, artikel 4.3 / SI 2016 Nr. 1105 (UK)
Series GRA232	
Media temperature: max. +110°C	Vetrator type: VDV60
	Actuator type: ARA63
min. +5°C	Control signal: proportion
Ambient temperature: max. +55°C	Feedback signal:2-10 Power supply:24 ± 10% V AC/DC, 50/60 F
min. 0°C	Power supply:24 ± 10% V AC/ DC, 50/ 60 F
Pump type, DN25:Grundfos UPM3 AUTO 25-50 130	Power consumption - Operation, AC:5 \
DN32:Grundfos UPM3 AUTO 25-70 130	DC: 2,5 V
Power supply: 230 ± 10% V AC, 50/60 Hz	Power consumption - Dimensioning, AC: 11 V
Power consumption - Grundfos UPM3 AUTO 25-50: 4-33 W	DC:6 V
- Grundfos UPM3 AUTO 25-70 2-52 W	DC:6 V Running time 90°:15/30/60/120
Enclosure rating:IP 44	Enclosure rating: IP4
Insulation class: N/A	Protection class:
Insulation class:	Material, in contact with water
Value tunes	Components:Brass, Cast iron, Ste
Valve type:Mixing valve VRG432 Max. differential pressure drop: 100kPa (1bar)	Sealing material:PTFE, Aramid fibre, EPDN
Max. differential pressure drop Tookea (Tbar)	
Close off pressure: 200 kPa (2 bar) Leakrate in % of flow*: < 0,05%	Conformities and certificates
	ELVD 2014/35/EU UK SI 2016 Nr. 1101 SI 2016 Nr. 1101 SI 2016 Nr. 1091 RoHS3 2015/863/EU SI 2012 Nr. 3032 SI 2010 Nr. 2617
* Differential pressure 100kPa (1 bar)	_ EMC 2014/30/EU
	RoHS3 2015/863/EU SI 2012 Nr. 3032
	ErP 2009/125/EU SI 2010 Nr. 2617
	PED 2014/68/EU, artikel 4.3 / SI 2016 Nr. 1105 (UK)
Series GRA300 Media temperature: max. +100°C	Actuator type: ARA66
min. +5°C	Control signal:
Ambient temperature: max. +55°C	Control signal: 3-poir Power supply: 230 ± 10% V AC, 50 F
min. 0°C	Power consumption:5 V
Pump type, GRA311:Wilo PARA STG 15-130/8-60/0	Running time 90°:120
GRA394: Wilo PARA 25-130/6-43/SCU	
	Enclosure rating: IP4
Power supply: 230 ± 10% V AC, 50/60 Hz	Protection class:
Power consumption: 2-60 W	Material, in contact with water
Enclosure rating:IP X4D	Components:Brass, Cast iron, Ste
Insulation class:F EEI (Energy Efficiency Index):	Sealing material:PTFE, Aramid fibre, EPDI
EEI (Energy Efficiency Index): <0,20	Conformities and certificates
Valve type:Mixing valve VRG438	
Max. differential pressure drop:100kPa (1bar)	C L VD 2014/35/EU UK SI 2016 Nr. 1101 EMC 2014/30/EU UK SI 2016 Nr. 1091
Close off pressure: 200 kPa (2 bar)	EMC 2014/30/EU
	10 100 E0 10/ 003/ E0 10 31 E0 12 NI: 3032
Leakrate in % of flow*:	FrP 2009/125/FII - SI 2010 Nr 2617
Leakrate in % of flow*: < 0,05% * Differential pressure 100kPa (1 bar)	PED 2014/68/EU, artikel 4.3 / SI 2016 Nr. 1105 (UK)



MIXING FUNCTION, SERIES GRxX00

TECHNICAL DATA

 $oxed{i}$ Visit esbe.eu for further detailed information.

max. +100°C*

Series GRF111	
Media temperature:	max. +100°C*
<u> </u>	min. +5°C*
Ambient temperature:	
<u></u>	min. 0°C*
*consider data for choosen pump	
Pump type:	N/A
Valve type:	_Mixing valve VRG432
Max. differential pressure drop:	100kPa (1bar)
Close off pressure:	200 kPa (2 bar)
Leakrate in % of flow*:	< 0,05%
* Differential pressure 100kPa (1 bar)	

Material, in contact with water

Components: Brass, Steel PTFE, Aramid fibre, EPDM Sealing material:

Conformities and certificates

PED 2014/68/EU, article 4.3 / SI 2016 No. 1105 (UK)

Series GRF121 Media temperature:

<u></u>	min. +5°C
Ambient temperature:	max. +55°C
	min. 0°C
*consider data for choosen pump	
Pump type:	N/A
\/=l:-= +:-==:	Minimum Land VDC 400
Valve type:	_Mixing valve VRG432
Max. differential pressure drop:	_ 0
,,	_ 0
Max. differential pressure drop:	100kPa (1bar 200 kPa (2 bar
Max. differential pressure drop:Close off pressure:	100kPa (1bar 200 kPa (2 bar

ARA661 Actuator type: Control signal: _3-point 230 ± 10% V AC, 50 Hz Power supply: Power consumption: 5 VA Running time 90°: 120s Enclosure rating: IP41 Protection class:

Material, in contact with water

Components: Brass, Steel PTFE, Aramid fibre, EPDM Sealing material:

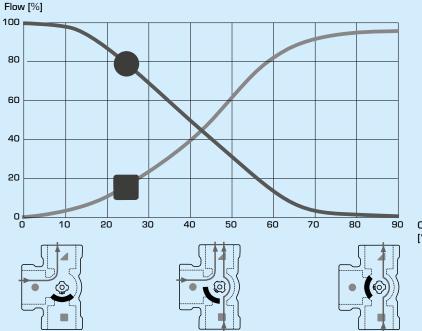
Conformities and certificates





PED 2014/68/EU, article 4.3 / SI 2016 No. 1105 (UK)

VALVE CHARACTERISTICS, MIXING VALVE VRG430



Opening angle

WIRING

Please see the Installation Instruction

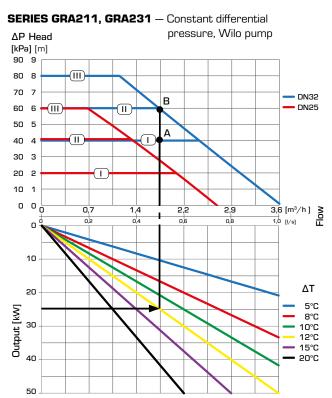


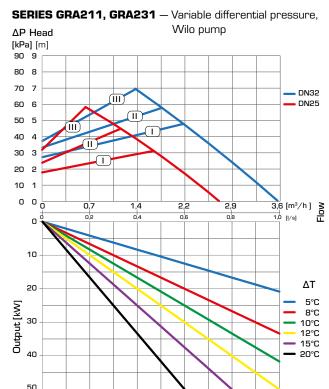
MIXING FUNCTION, SERIES GRXX00

DIMENSIONING, PUMP CAPACITY DIAGRAM

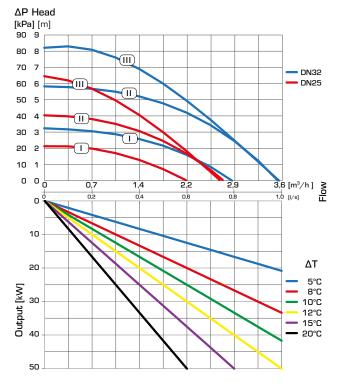
Example: Start with the heat demand of the heating circuit (e.g. 25 kW) and move horizontally to the right in the diagram to the $\Delta t = 12^{\circ}C$ (temperature difference between flow and return of the heating circuit). Next go up and find the possible duty points.

Setting I gives duty point A with a residual head of 40 kPa for DN32. Setting II and III gives duty point B with a residual head of 59 kPa for DN32.





SERIES GRA211, GRA231 — Constant speed, Wilo pump



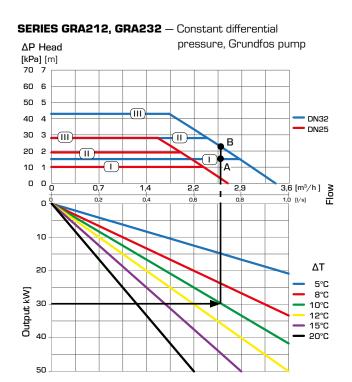


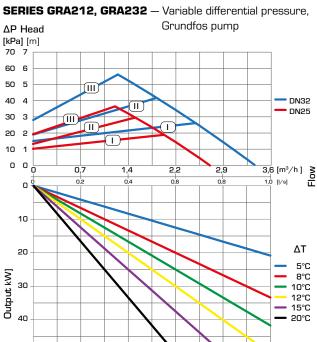
MIXING FUNCTION, SERIES GRXX00

DIMENSIONING, PUMP CAPACITY DIAGRAM

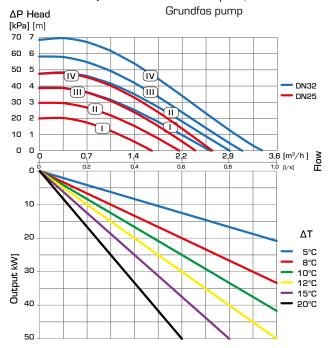
Example: Start with the heat demand of the heating circuit (e.g. 30 kW) and move horizontally to the right in the diagram to the $\Delta t = 10^{\circ}C$ (temperature difference between flow and return of the heating circuit). Next go up and find the possible duty points.

Setting I gives duty point A with a residual head of 15 kPa for DN32. Setting II and III gives duty point B with a residual head of 23 kPa for DN32.





SERIES GRA212, GRA232 — Constant speed,





50

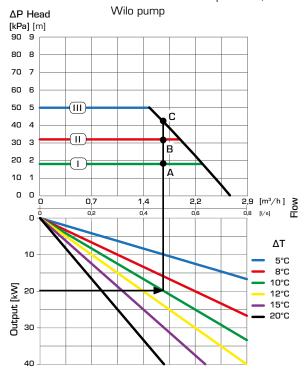
MIXING FUNCTION, SERIES GRXX00

DIMENSIONING, PUMP CAPACITY DIAGRAM

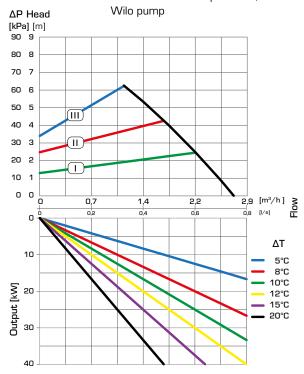
Example: Start with the heat demand of the heating circuit (e.g. 20 kW) and move horizontally to the right in the diagram to the choosen Δt , which is the temperature difference between flow and return of the heating circuit (e.g. 10°C). Next go up and find the possible duty points.

Setting I gives duty point A with a residual head of 18 kPa. Setting II gives duty point B with a residual head of 32 kPA and III gives duty point C with a residual head of 43 kPa.

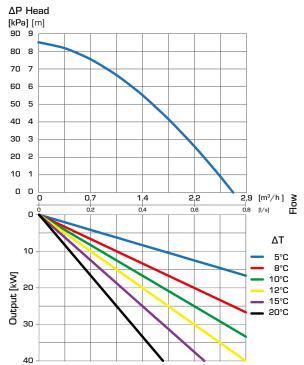
SERIES GRA311 — Constant differential pressure,



SERIES GRA311 — Variable differential pressure,



SERIES GRA311 — Ext iPWM 1/ iPWM 2, Wilo pump





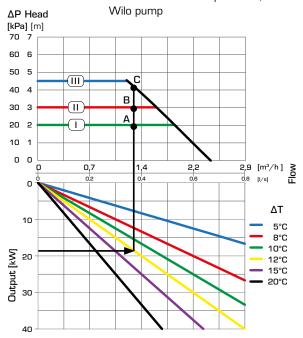
MIXING FUNCTION, SERIES GRXX00

DIMENSIONING, PUMP CAPACITY DIAGRAM

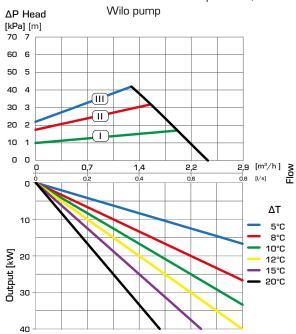
Example: Start with the heat demand of the heating circuit (e.g. 18 kW) and move horizontally to the right in the diagram to the choosen Δt , which is the temperature difference between flow and return of the heating circuit (e.g. 12°C). Next go up and find the possible duty points.

Setting I gives duty point A with a residual head of 20 kPa. Setting II gives duty point B with a residual head of 30 kPA and III gives duty point C with a residual head of 42 kPa.

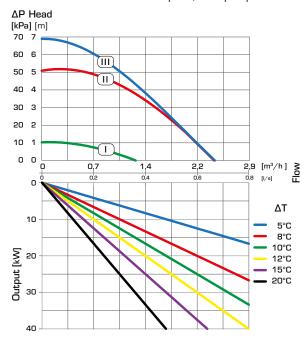
SERIES GRA394 — Constant differential pressure,



SERIES GRA394 — Variable differential pressure,



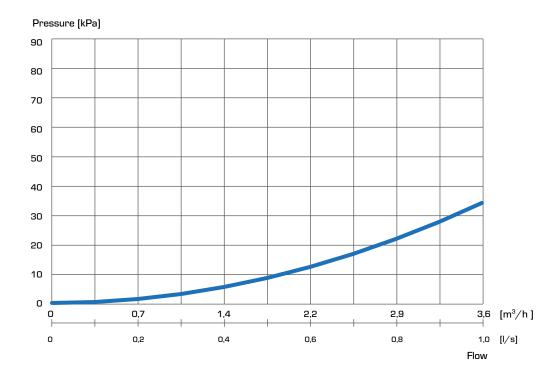
SERIES GRA394 — Constant speed, Wilo pump



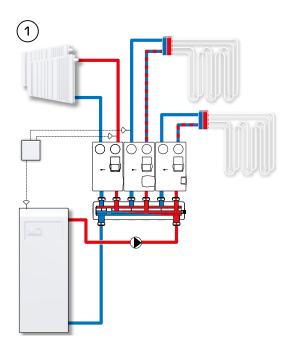


MIXING FUNCTION, SERIES GRXX00

DIMENSIONING, CIRCULATION UNIT CHARACTERISTICS - PRESSURE LOSSES GRF1X1



INSTALLATION EXAMPLES



The primary function of the motorized mixing Circulation unit (GRx) is flow temperature control, mixing function. The Series GRx are used in heating systems with controllers. The motorized mixing units need an external controller which will measure the flow temperature and control the actuator according to the system needs. The Circulation units Series GRx are the perfect choice for applications where mixing function is required, and the temperature comfort is set by an external controller.

The shown applications are only examples of product use! Before using the product in any application, the regional and national regulations need to be checked.

